

**METHOD FOR CONTROLLING CARBON FORMATION ON REPAIRED
COMBUSTOR LINERS**

ABSTRACT OF THE DISCLOSURE

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A method for controlling combustor liner carbon formation on repaired combustors includes making modular effusion panel subassemblies remote from the combustor liner; removing a non-effusion or damaged panel from the combustor liner; and replacing the non-effusion or damaged panel with the

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modular effusion panel.